

# DIE-LUBRIC 33 ZN

WATER-MISCIBLE DIE-FACE LUBRICANT OF ZINC ALLOYS

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## DESCRIPTION

**DIE-LUBRIC 33 ZN** is a water-miscible die-face lubricant for die casting of zinc alloys. The product is free from wax and silicone.

**DIE-LUBRIC 33 ZN** has excellent release properties. It guarantees lubrication of all sliding parts of the die.

**DIE-LUBRIC 33 ZN** provides castings with very bright, clean surfaces. The formation of layers from residues in the die and on the castings is certainly avoided.

**DIE-LUBRIC 33 ZN** does not contain any harmful components. The air in the diecasting shop is not influenced in a negative way.

The application of DIE-LUBRIC 33 ZN does not cause any problems during lacquering or galvanizing of the castings. Of course this assumes a proper pretreatment of the castings

## APPLICATION

DIE-LUBRIC 33 ZN is used in a dilution-ratio of 1: 30 up to 1: 80 depending on the workpieces which have to be casted.

### Packing:

Package: Steel Drum (208 Litres)

Net weight: 200 Kg/Drum

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### **Only valid in combination with EC Safety Data Sheet**

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