

# DIE-LUBRIC 4060

## WATER-MISCIBLE DIE-FACE LUBRICANT

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### DESCRIPTION

**DIE-LUBRIC 4060** is a water-miscible die-face lubricant for die-casting of aluminum and magnesium, which is highly dilutable but nonetheless very effective.

**DIE-LUBRIC 4060** has extraordinary good wetting properties also when the die temperatures are very high. The emulsions produce a very uniform coating of the die-face.

**DIE-LUBRIC 4060** contains as release agents and lubricity additives organic materials of high thermal stability. Neither residue formation nor metal pick-up on the surface of the die occur.

**DIE-LUBRIC 4060** does not contain harmful materials. It does not produce hazardous or irritating fumes. The air in the die-casting shop remains clear.

### Application

**DIE-LUBRIC 4060** is used in a dilution-ratio of 1:130 up to 1:200. Extremely difficult castings, where thin cores or the die are partially over-heated, may require a higher concentration of up to 1:80.

**DIE-LUBRIC 4060** is applied with standard spray equipment for water-miscible die-face lubricants either manually or automatically.

### Packing

**Package:** Steel Drum (208 Litres)

**Net weight:** 200Kg/Drum

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#### Only valid in combination with EC Safety Data Sheet

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of PETROFER products are not to be construed as recommending the infringement of any patent.

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